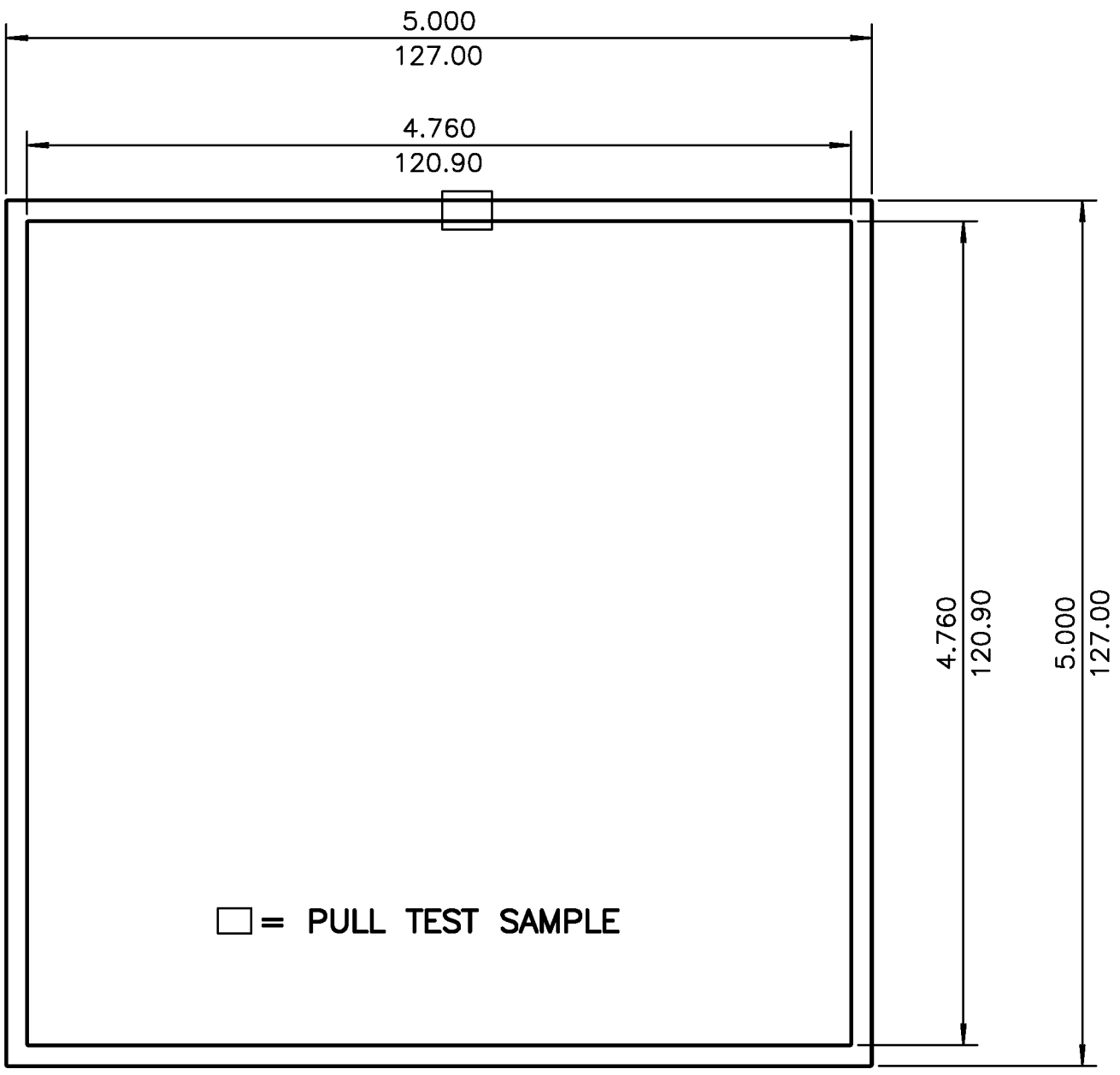




| DATE     | SYM | REVISION                            |
|----------|-----|-------------------------------------|
| 98/08/27 | A   | SHAPE REDRAWN AND WEIGHT RECALC. SS |



□ = PULL TEST SAMPLE

NOTE: THE DIE UNIT AND SUB- BOLSTER C-43 MUST BE PRE-HEATED TO 850° F BEFORE PRODUCTION OR DIE WILL NOT EXTRUDE BILLET TEMPLATE 1050° F

|   |                                   |  |
|---|-----------------------------------|--|
|   | <b>UNSPECIFIED WALL THICKNESS</b> |  |
|   | 0.120                             |  |
| EST. AREA 2.342 IN <sup>2</sup> 1511 MM <sup>2</sup>        | OUT PER. 19.983 IN 508 MM         |  |
| EST. WT. 2.755 LBS/FT. 4.099 KG/M                           | FACTOR 14                         |  |
| EST. PER. 39.006 IN 991 MM                                  | C.C.D. 7.063 IN 179 MM            |  |
| DWN BY ARM  | ALLOY 6063-T5                     | SCALE 1:1   DATE 70/02/02  |
| BREAK ALL CORNERS .016"R (0.41 mm)R UNLESS OTHERWISE NOTED. |                                   | STANDARD ALUMINUM ASSOCIATION TOLERANCES TO APPLY UNLESS OTHERWISE SPECIFIED |